

NOTA :

- SOUDURES CONTINUES ET SOIGNEES SAUF  
ARETES REPEREES ☒

**NOTE :**

NOTE:  
- CAREFULLY-MADE CONTINUOUS WELDING EXCEPT MARKED EDGES 

PROTECTION: PEINTURE JAUNE LUMINEUX CODE 1330  
SVT NORME NFX08-002 (EQUIVALENT RAL 1003)  
PROTECTION: BRIGHT YELLOW PAINT NFX 08-002 STANDARD  
COLOR CODE 1330 (RAL 1003 EQUIVALENT)

RAYONS NON COTES: R 2 (SUR REP.D)  
NON-DIMENSIONED RADII: R 2 (ON IT.D)

CHANFREINS NON COTES: 1 A 45°  
NON-DIMENSIONED CHAMFERS: 1 AT 45°

CASSER LES ARETES VIVES PAR CH. 0,2 A 45°  
BREAK THE SHARP EDGES BY CH. 0,2 AT 45°

G	2	ECROU M8 NUT M8		STD	-
F	2	VIS M8-20 SREW M8-20		STD	-
E	4	GOUILLE CYLINDRIQUE Ø3 LG.10 CYLINDRICAL PIN Ø3 LG.10		NLM	03320-03x10
D	2	SUPPORT SUPPORT		XC 18	-
C	1	PLAQUETTE DROITE RIGHT PLATE		XC 18	-
B	1	PLAQUETTE GAUCHE LEFT PLATE		XC 18	-
A	1	GADRE FRAME		FER PLAT IRON PLAT	30x5
REP LIEU	QUANT	DESIGNATION / DESCRIPTION		MATIERES/FOURNIS- SEURS/MATERIALS/SUP- PLIERS	QNTS / REFS QNTS / REFS

ETRIER	VOIR TABLEAU	USINAGE - MACHINING	FINISSE SCALES	REF.
	ENS. BOUDE	✓ ✓ 5/2	1/1	18/03/2018
STIRRUP	REFER TO TABLE	881 3 988 001		
	WELDED ASSEMBLY			

A V 5 software	DESIGN PAR DRAWE BY: SERM (RD) JE 1803/2005	VERIFI PAR APPROVED BY: B. ESCOLU	INTERPRETATION DES DESSINS SELON INTERPRETATION OF DRAWINGS AS PER:  ST2100
	MACHINE : MACHINE MODEL : TOUTES VERSIONS	DESIGNATION PIECE : PART DESCRIPTION MOTEUR COMPLET COL. 08002	N° PIECE : PART NUMBER:  0 292 00 517 0

DESIGNATION OUTILLAGE
OUTILLAGE
TOOL NAME

**LIFTING DEVICE**


**Turbomeca**  
 Groupe SAFRAN

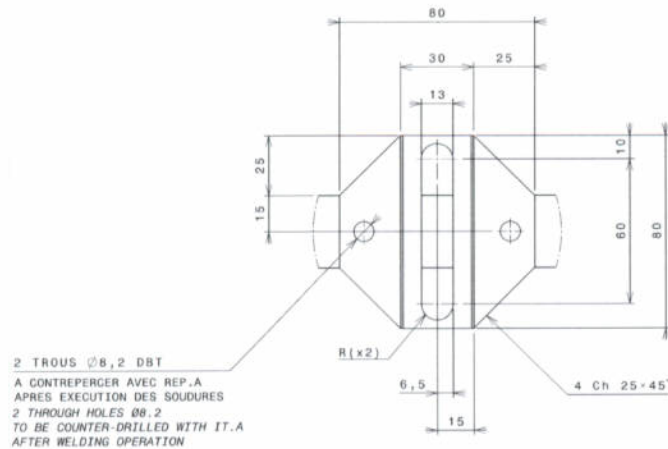
Plan Drawn		FORMAT SIZE A1	881 3 988 000	PLANCHE SHEET 2

NOTA 1:  
- MONTES A LA LOCTITE FREIN DE FILET FORT 270

NOTE 1:  
- INSTALLED WITH HIGH THREAD LOCK LOCTITE 270

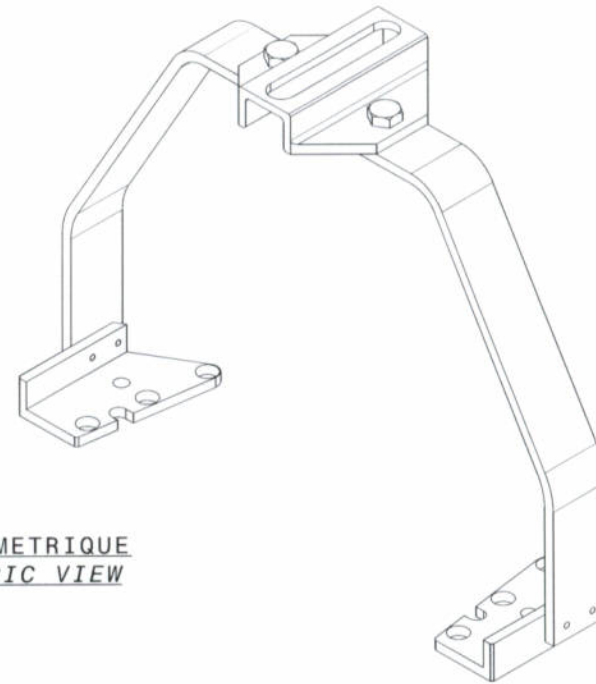
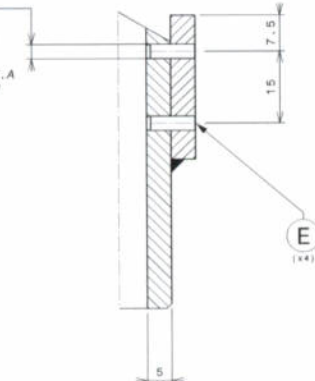
**VUE PARTIELLE SUIVANT 2**  
**PARTIAL VIEW AS PER 2**

DETAIL REP.D  
DETAIL IT.D



**1 - 1**  
ECHELLE : 2:1  
SCALE : 2:1

2x2 TROUS  $\varnothing 3^{+0,01}_{-0}$  H7  
A CONTREPERCER AVEC REP.A  
APRES EXECUTION DES SOUDURES  
2x2 HOLES  $\varnothing 3^{+0,01}_{-0}$  H7  
TO BE COUNTER-DRILLED WITH IT.A  
AFTER AFTER WELDING OPERATION



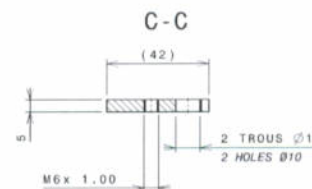
**VUE ISOMETRIQUE**  
**ISOMETRIC VIEW**

**CE DETAIL COMPREND 2 PLANCHES**  
**THIS DETAIL INCLUDES 2 SHEETS**

<b>ETRIER</b>	VOIR TABLEAU	USURAGE - MODIFIE	ECHELLE	SERM
	ENS. SOUDE	✓	1/1	18/03/2005
<b>STIRRUP</b>	REFER TO TABLE	WELDED ASSEMBLY	881 3 988 001	DATE PART H
DESSINE PAR: B. ESCOLA VERIFIE PAR: B. ESCOLA APPROUVE PAR: B. ESCOLA INTERPRETATION DES DESSINS SELON: ST2100 MACHINE: ENGAGE ANNEE: 1 DROIT: 1 DESSIN EN PROJET: PART DESCRIPTION: PRICE: PART NUMBER: 0 292 00 517 0 DESIGNATION OUTILLAGE OUTILLAGE DE LEVAGE LIFTING DEVICE CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA. IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION ECHELLE: 1 FORMAT: A1 881 3 988 000 PLANCHES: 4 TURBOMECA Groupe SATEAN CODE FABRICANT: 0001 MANUFACTURER CODE:				



MODIFICATIONS		NOTES
MODIFIED COTES: 28.3 → 33.3 / 27.8 → 32.8 / 24 → 29 / 37 → 42		
MODIFIED DIMENSIONS: 28.3 → 33.3 / 27.8 → 32.8 / 24 → 29 / 37 → 42		
MODIFIED NOTAS / 15 CDV 6 → 25 CD 4		
MODIFIED NOTE / 15 CDV 4 → 25 CD 4		



CASSER LES ARETES VIVES PAR CH. 0,2 A 0,3 A 45°  
BREAK THE SHARP EDGES BY CH. 0.2 TO 0.3 AT 45°

C	1	EMBOUT END-FITTING	XC38	-
B	1	FER U 40x20x5 U IRON 40x20x5	ACIER	MODIFIED
A	1	TUBE 21x17 TUBE 21x17	ACIER	-
REP 1359	QUANT	DESIGNATION / DESCRIPTION	MATIERE FOURNIS	ORD. REF. NOTE REF.

BRAS	VOIR TABLEAU	USINAGE / MACHINING	SCHELLE SCALE	SERIAL
	END. SOUDE	✓ ✓ ✓	1/1	1803/200
ARM	REFER TO TABLE	881 3 988 006		END. FINI
	WELDED ASSEMBLY			

**NOTA:**  
- SOUDURES CONTINUES ET SOIGNEES SAUF ARETES REPEREES ☒

**NOTE:**  
- CAREFULLY-MADE CONTINUOUS WELDING EXCEPT MARKED EDGES. X



PROTECTION: BRUNISSAGE (TYPE PENTRATE)  
PROTECTION: BURNISHING (PENTRATE TYPE)

CHANFREINS NON COTES: 1 A 45°  
NON-DIMENSIONED CHAMFERS: 1 AT 45°

CASSER LES ARETES VIVES PAR CH. 0,2 A 0,3 A 45°  
BREAK THE SHARP EDGES BY CH. 0,2 TO 0,3 AT 45°

PLAQUETTE	25 CD 4	<input checked="" type="checkbox"/> LITRAGE / <input checked="" type="checkbox"/> MONTAGE <input checked="" type="checkbox"/> 3.2	<input checked="" type="checkbox"/> ECHELLE SCALE 1/1	SERIE 18032
	R = 900-1050 MPa			
PLATE		881 3 988 002		

Plan dessiné à l'aide du logiciel CATIA V5  
Drawing drawn with CATIA V5 software

DESIGNER: J. P. DESSAIN DRAWN BY: J. P. DESSAIN DATE: 18/02/2005	VOIRTE FICHE APPROVED BY: B. ESCOUOLA DATE: 18/02/2005	INTERPRETATION DES DIMENSIONS SELON INTERPRETATION OF DIMENSIONS AS PER STZ100
NOM/IME: ERINE APPRTEL: 1 DATE: 18/02/2005	DESIGNATION: MOTEUR DETAILLEUR: MICHEL COMPLET DATE: 18/02/2005	N° PRE: 1 N° ANNU: 1 0 260 00 517 0
DESIGNATION OUTILLAGE <b>OUTILLAGE DE LEVAGE</b>		
TOOL NAME <b>LIFTING DEVICE</b>		
CE DESSIN EST LA PROPRIÉTÉ DE LA SOCIÉTÉ TURBOMÉCAN. IL NE PEUT ÊTRE COMMUNIQUÉ, OU REPRODUIT SANS SON AUTORISATION. THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION		
ECHELLE SCALE 1	 <b>Turbomecan</b> Groupe MIFRAN	CODE TURBOMECAN FEEDER MANUFACTURER: CODE
	881 3 988 000	PLANCHE SHEET 5